

# SiliCreate liquid silicone rubber, platinum-cure, Shore 15A

## Description

**SiliCreate** is a two-component silicone with platinum addition curing, a mixing ratio of 1:1, which cures at room temperature. It is a food-contact compatible silicone and is generally used for making molds and silicone casting applications.

## Technical specifications

Parameter	Value	Unit
Viscosity	6500 ± 500	MPa·s
Hardness	15 ± 2	Shore A
Tensile strength	≥ 3.5	MPa
Elongation at break	≥ 450	%
Tear strength	≥ 47	N/mm <sup>2</sup>
Working time	30-40	min.
Curing time at 25°C	6-8	h.
Density after curing	1.1	g/cm <sup>3</sup>

## Features


- Color – milky white
- High tear strength
- Temperature resistance (from -60 °C to 200 °C)
- Zero shrinkage rate (0.1 %)

## Mixing instructions

- Ensure all molding surfaces are completely clean to avoid curing issues.
- Mixing ratio: 1:1 by weight
- Ensure the mixture is completely combined to avoid curing issues.
- Generally, we recommend mixing for 30-40 min..
- Cures in 6-8 h. (higher temperatures → shorter curing time).

## Tips and tricks

- Wear gloves when mixing and pouring.
- If mixing rarely, we recommend using disposable bowls/cups and plastic spoons.
- The recommended release agent for this silicone is petroleum jelly.
- Platinum-cured silicones should not be mixed with condensation-cured silicones. Using common tools for both may cause curing problems.

 **Platinum-cured silicones may be sensitive to cure inhibition. Avoid contact with materials containing chlorinated solvents, acetone, MEK, sulfur-containing clays, and sulfur-cured organic rubbers.**

**We recommend using it within one year of opening.**